

A STACKING METHOD OF GREEN SHEETS AND A MANUFACTURING  
METHOD OF MULTILAYER CERAMIC ELECTRONIC DEVICE

ABSTRACT

A method of stacking a green sheet, where, in  
5 rolling up a support sheet on which a multilayer unit  
including a green sheet and/or electrode layer is formed,  
the multilayer unit can be easily unrolled without  
adhering to the back surface of the support sheet, and in  
stacking the multilayer unit, the support sheet can be  
10 easily separated from the multilayer unit. On the surface  
20a of the support sheet 20 is stacked a multilayer unit  
U1 composed of an electrode layer 12a and /or green sheet  
10a to form the support sheet with the laminated unit.  
Then, the support sheet 20 with the laminated unit is  
15 rolled up to form a rolled body R. The rolled body R is  
unrolled, the support sheet 20 with the multilayer unit  
is placed on a layer on which the support sheet is to be  
placed, the support sheet 20 is separated from the  
laminated unit U1, and the laminated unit U1 is stacked.  
20 On the back surface 20b of the support sheet 20 is  
applied separation-facilitating surface treatment with a  
width equal to or greater than the width of the  
multilayer unit U1, and an adhereable portion 23 where  
the separation-facilitating surface treatment is not  
25 applied is also formed on the back face 20b.